## Improved luminous efficacy of hybrid tandem white OLEDs with a Li-doped charge generation layer

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The superior characteristics of organic light-emitting diodes (OLEDs), being ultra-thin, high flexibility, wide viewing angle, the vivid impression of a color and so on, give rise to a rapid growth in small-size display market. In addition, 55-inches TV products based on white organic light-emitting diodes (WOLEDs) was recently released and are expected to has a great potential for growth. A WOLED with RGB color filter scheme is regarded as a more pratical approach for large-size applications than a RGB-patterned scheme due to the technical issues of a fine metal mask. However, RGB color filters can cause efficiency loss in display, hence the development of efficienct WOLEDs is one of the important factor to fabricate a large-size display.

Tandem architecture is widely used to realize WOLEDs due to high efficiency, long lifetime, and color stability. In the tandem OLEDs, the suppressed voltage loss in a charge generation layer (CGL) is important for the development of low driving voltage and high luminous efficacy. In this paper, we report high luminous efficacy tandem WOLEDs with optimal CGLs. Various electron transporting materials used as a nCGL with Li doping, resulting in similar turn-on voltage. However, they influences on the electrical propertis of tandem WOLEDs, especially an operating voltage. Depending on nCGL, the operating voltage at 5mA/cm² can be reduced by 0.8V as shown in Fig 1. With an optimization of CGL and each unit cells (fluorescent blue and phosphorescent yellowish-green) in hybrid tandem WOLEDs, we demonstrated power efficiency of 42.7lm/W and external quantum efficiency of 28.8% without any light extraction techniques. In addition, hybrid tandem white OLEDs in this study exhibited a lifetime of over 40,000 hours at 1,000 nits. Finally, WOLEDs with light extraction techniques results will be discussed.

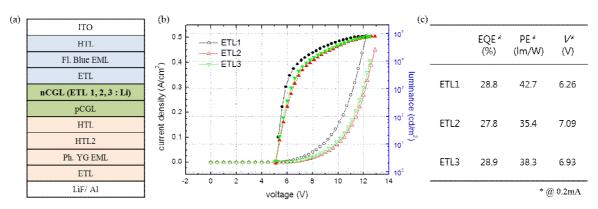


Fig. 1. (a) Device structure, (b) current density-voltage-luminance characteristics, and (c) efficiency table at 5mA/cm<sup>2</sup> of tandem WOLEDs

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