

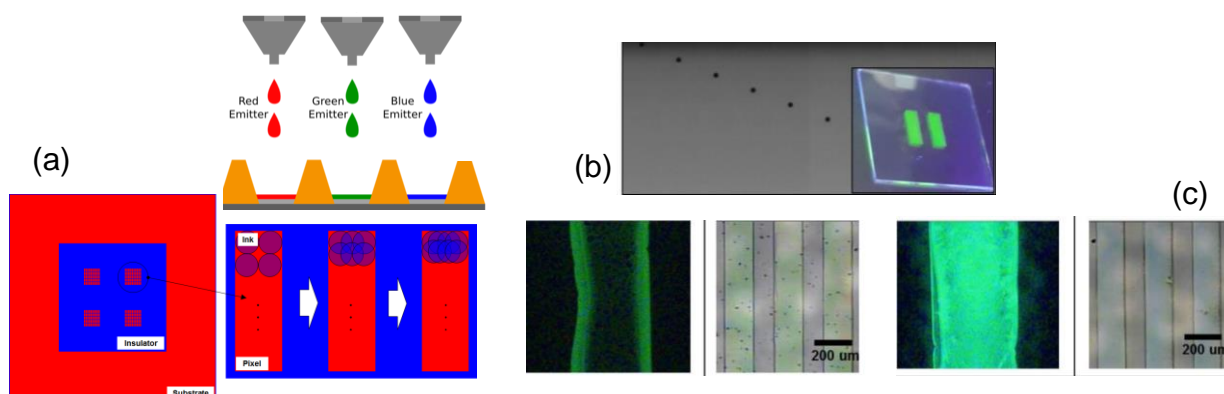
# Improvement of Pattern Quality and Performance of Inkjet-Printed OLED

*Ji-Youn Hong, Dai Geon Yoon, and Byung Doo Chin*

Department of Polymer Science and Engineering, Dankook University  
152 Jukjeon-ro, Suji-gu, Yongin-si, Gyeonggi-do, 448-701, Korea

Tel.: 82-31-8005-3587, E-mail\*: bdchin@dankook.ac.kr

Simple and low-cost process for micro-scale patterning is attractive for a development of electronic devices with large-area organic light emitting diodes (OLEDs). In this presentation, we described the patterning technique for light-emitting layer of OLED by direct printing using the emitter inks with co-solvent mixture, since such a homogeneous mixture of solvent with different boiling point and surface tension is advantageous for good film uniformity due to the reduction of coffee ring effect at the drying process [1]. During the inkjet process, we have controlled drop injection density, aiming for better drop-to-drop spacing and reduction of line-edge roughness (see Fig 1a and 1b). Drop mixing during the jetting condition as well as drying condition may be further control parameter for improved OLED pixel uniformity of inkjet-printed devices [2, 3]. Printed pattern of organic light emitter, representatively composed of co-host mixture [poly(9-vinylcarbazol); PVK and 2,6-bis(3-(9H-carbazol-9-yl)phenyl)pyridine; 26DCZppy hosts, doped with fac-tris (2-phenylpyridine)iridium; Ir(ppy)<sub>3</sub> dopant], shows that employment of co-solvent resulted in a significant reduction of line edge roughness as well as coffee-ring effect (Fig 1c). We have also compared the processes of inkjet printing with electric field-aided nozzle-jetting, which accompanies the formation of ultrafine meniscus at flow nozzle by the application of electric field, focusing the improved pattern uniformity of light-emitting pixels of OLED with higher resolution.



**Fig. 1. (a) Schematics of inkjet-printed OLED pixel with optimized drop injection recipe  
(b) Uniform jet flight forming line-stripe light emitting patterns  
(c) Comparison of single solvent (left) and co-solvent based jetting pattern with green emitter**

## Acknowledgment

This work was supported by IT R&D program of MOTIE/KEIT. [10042412, More than 60" transparent flexible display with UD resolution, transparency 40% for Transparent Flexible Display in Large Area]

## References

1. P. J. Yunker, T. Still, M. A. Lohr, A. G. Yodh, *Nature* 476, 308 (2011)
2. P.-Y. Chen, C.-L. Chen, C.-C. Chen, L. Tsai, H.-C. Ting, L.-F. Lin, C.-C. Chen, C.-Y. Chen, L.-H. Chang, T.-H. Shih, Y.-H. Chen, J.-C. Huang, M.-Y. Lai, C.-M. Hsu, Y. Lin, *SID'14 Technical Digest*, p.396 (2014)
3. C. F. Madigan, C. R. Hauf, L. D. Barkley, N. Harjee, E. Vronsky, and S. A. Van Slyke, *SID'14 Technical Digest*, p.399 (2014)